

## CE EMC TEST REPORT

for

### 8.4 Rugged Tablet PC

**MODEL: R08I68M-RTXXXX (X= A~Z, a~z, 0 ~9, Blank or Slash)**

Test Report Number:  
81004101-E

Issued for

**Winmate Communication Inc.**

**9F, No. 111-6, Shing-De Rd., San-Chung City, Taipei 241, Taiwan, R.O.C.**

Issued By:

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**Revision History**

Rev.		Issue Date		Revisions	Effect Page	Revised By
00		October 13, 2008		Initial Issue	ALL	Jill Shiau

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# 1 TEST CERTIFICATION

<b>Product:</b>	8.4 Rugged Tablet PC	
<b>Model:</b>	R08I68M-RTXXXX (X= A~Z, a~z, 0 ~9, Blank or Slash)	
<b>Brand:</b>	Winmate	
<b>Applicant:</b>	<b>Winmate Communication Inc.</b> 9F, No. 111-6, Shing-De Rd., San-Chung City, Taipei 241, Taiwan, R.O.C.	
<b>Manufacturer:</b>	<b>Winmate Communication Inc.</b> 9F, No. 111-6, Shing-De Rd., San-Chung City, Taipei 241, Taiwan, R.O.C.	
<b>Tested:</b>	October 3 ~ 11, 2008	
<b>Test Voltage:</b>	230VAC, 50Hz	
<b>Applicable Standards:</b>	<b>EN 55022: 2006, Class B</b> <b>EN 61000-3-2: 2006, Class D</b> <b>EN 61000-3-3: 1995+ A1: 2001 + A2: 2005</b>	<b>EN 55024: 1998 + A1: 2001 + A2: 2003</b> IEC 61000-4-2: 1995+A1: 1998+A2: 2000 IEC 61000-4-3: 2002+A1: 2002 IEC 61000-4-4: 2004 IEC 61000-4-5: 1995+A1: 2000 IEC 61000-4-6: 1996+A1: 2000 IEC 61000-4-8: 1993+A1: 2000 IEC 61000-4-11:2004

## Deviation from Applicable Standard

None

The above equipment has been tested by Compliance Certification Services Inc., and found compliance with the requirements set forth in the Electromagnetic Compatibility Directive 2004/108/EC and technical standards mentioned above. The results of testing in this report apply only to the product/system, which was tested. Other similar equipment will not necessarily produce the same results due to production tolerance and measurement uncertainties.

**Approved by:**Robert Huang  
Section Manager**Reviewed by:**Julia Wei  
Senior Specialist

## 2 TEST RESULT SUMMARY

EMISSION			
Standard	Item	Result	Remarks
EN 55022: 2006	Conducted (Main Port)	PASS	Meet Class B limit
	Conducted (Telecommunication port)	N/A	Not applicable, because the EUT doesn't have LAN port or Modem port.
	Radiated	PASS	Meet Class B limit
EN 61000-3-2: 2006	Harmonic current emissions	PASS	Meet Class D limit
EN 61000-3-3: 1995+ A1: 2001 + A2: 2005	Voltage fluctuations & flicker	PASS	Meets the requirements

IMMUNITY [ EN 55024(1998 + A1: 2001 + A2: 2003) ]			
Standard	Item	Result	Remarks
IEC 61000-4-2: 1995 + A1: 1998 + A2: 2000	ESD	PASS	Meets the requirements of Performance Criterion B
IEC 61000-4-3: 2002 + A1: 2002	RS	PASS	Meets the requirements of Performance Criterion A
IEC 61000-4-4: 2004	EFT	PASS	Meets the requirements of Performance Criterion B
IEC 61000-4-5: 1995 + A1: 2000	Surge	PASS	Meets the requirements of Performance Criterion B
IEC 61000-4-6: 1996 + A1: 2000	CS	PASS	Meets the requirements of Performance Criterion A
IEC 61000-4-8:1993 + A1: 2000	PFMF	PASS	Meets the requirements of Performance Criterion A
IEC 61000-4-11: 2004	Voltage dips & voltage variations	PASS	Meets the requirements of <b>Voltage Dips:</b> 1) >95% reduction Performance Criterion B 2) 30% reduction Performance Criterion C <b>Voltage Interruptions:</b> 1) >95% reduction Performance Criterion C

**Note:** 1. The statements of test result on the above are decided by the request of test standard only; the measurement uncertainties are not factored into this compliance determination.  
2. The information of measurement uncertainty is available upon the customer's request.



### 3 EUT DESCRIPTION

<b>Product</b>	8.4 Rugged Tablet PC		
<b>Brand Name</b>	Winmate		
<b>Model</b>	R08I68M-RTXXXX (X= A~Z, a~z, 0 ~9, Blank or Slash)		
<b>Applicant</b>	Winmate Communication Inc.		
<b>Serial Number</b>	81004101		
<b>Received Date</b>	October 3, 2008		
<b>EUT Power Rating</b>	19VDC, 3.42A		
<b>Power Adapter Manufacturer</b>	FSP	<b>Model</b>	FSP065-AAB
<b>Power Adapter Power Rating</b>	I/P: 100-240VAC, 50-60Hz, 1.5A O/P: 19VDC, 3.42A		
<b>AC Power Cord Type</b>	Unshielded, 1.8m (Detachable) to Power Adapter		
<b>DC Power Cable Type</b>	Unshielded, 1.8m (Non-detachable) with a Core at Power Adapter		
<b>CPU Manufacturer</b>	Intel	<b>Model</b>	Celeron M 1.0GHz
<b>Memory Manufacturer</b>	Transcend	<b>Installed</b>	1GB
<b>8.4" LCD Panel Manufacturer</b>	TOSHIBA	<b>Model</b>	LTA084C191F
<b>Inverter Board MFR</b>	Winmate	<b>Model</b>	WM1001-10
<b>HDD Manufacturer</b>	Seagate	<b>Model</b>	ST940813AM (40GB)
<b>Main Board Manufacturer</b>	Winmate	<b>Model</b>	I680-100
<b>RS-232 Cable Type</b>	Unshielded, 1.8m (Detachable)		

#### I/O PORT

I/O PORT TYPES	Q'TY	TESTED WITH
1). Serial Port	1	1
2). Earphone Port	1	1
3). Microphone Port	1	1
4). USB Port	3	3

**Note:**

1. The mean of "X (X= A~Z, a~z, 0 ~9, Blank or Slash) on model number, they are identical just for marketing purpose only.
2. Client consigns only one sample to test (model number: R08I68M-RTXXXX). Therefore, the testing Lab. just guarantees the unit, which has been tested.



## 4 TEST METHODOLOGY

### 4.1. DECISION OF FINAL TEST MODE

1. The following test mode(s) were scanned during the preliminary test:

Pre-Test Mode
<b>Mode 1:</b> 800 x 600 Resolution

2. After the preliminary scan, the following test mode was found to produce the highest emission level.

Final Test Mode		
Emission	Conducted Emission	<b>Mode 1</b>
	Radiated Emission	<b>Mode 1</b>
Immunity		<b>Mode 1</b>

Then, the above highest emission mode of the configuration of the EUT and cable was chosen for all final test items.

### 4.2. EUT SYSTEM OPERATION

1	Setup the EUT and simulators as shown on 5.2.
2	Turn on the power of all equipment.
3	EMI test program was loaded and executed in "Windows XP" mode.
4	Data was sent to the Panel of EUT and monitor and filling the screens with upper case of "H" patterns.
5	Test program sequentially exercised all related I/O's of EUT and sent "H" patterns to all applicable output ports of EUT.
6	Repeat 3 to 5.

**Note:** Test program is self-repeating throughout the test.

## 5 SETUP OF EQUIPMENT UNDER TEST

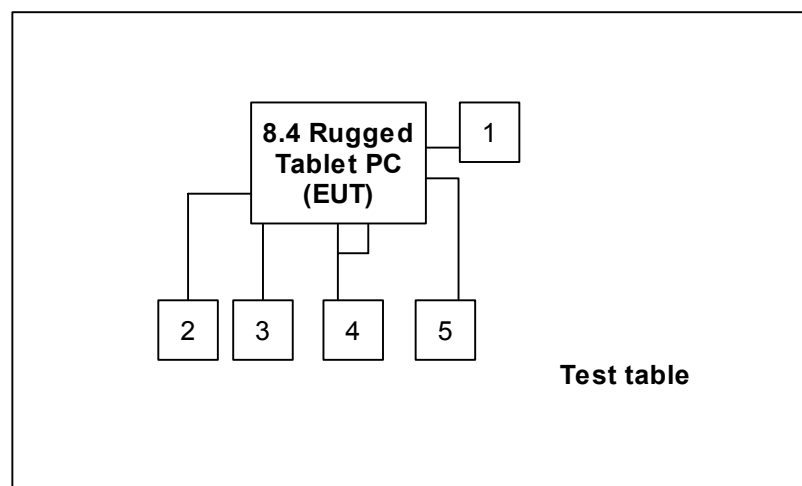
### 5.1. DESCRIPTION OF SUPPORT UNITS

The EUT has been tested as an independent unit together with other necessary accessories or support units. The following support units or accessories were used to form a representative test configuration during the tests.

No.	Equipment	Model No.	Serial No.	FCC ID	Trade Name	Data Cable	Power Cord
1	Modem	DM-1414	304012261	IFAXDM1414	ACEEX	Unshielded, 1.8m	Unshielded, 1.8m
2	USB Keyboard	6512-UV	21200201-12018673 84	FCC DoC	ACER	Unshielded, 1.8m	N/A
3	USB Mouse	MO19UCA	020440953	FCC DoC	HP	Unshielded, 1.8m	N/A
4	Multimedia Headset	CJC-5258MV	0507106337	FCC DoC	CJC	Unshielded, 1.8m	N/A
5	USB 2.0 External HDD	F12-U	A0100214-39t0003	FCC DoC	TeraSys	Unshielded, 1.8m	N/A

**Note:** Grounding was established in accordance with the manufacturer's requirements and conditions for the intended use.

### 5.2. CONFIGURATION OF SYSTEM UNDER TEST







## 6 FACILITIES AND ACCREDITATIONS

### 6.1. FACILITIES

All measurement facilities used to collect the measurement data are located at No. 81-1, Lane 210, Pa-De 2nd Rd., Luchu Hsiang, Taoyuan Shien, Taiwan.

The sites are constructed in conformance with the requirements of ANSI C63.4 and CISPR Publication 22. All receiving equipment conforms to CISPR 16-1-1, CISPR 16-1-2, CISPR 16-1-3, CISPR 16-1-4, CISPR 16-1-5.

### 6.2. ACCREDITATIONS

Our laboratories are accredited and approved by the following approval agencies according to ISO/IEC 17025.

<b>Taiwan</b>	TAF
<b>USA</b>	A2LA

The measuring facility of laboratories has been authorized or registered by the following approval agencies.

<b>Canada</b>	Industry Canada
<b>Germany</b>	TUV Rheinland
<b>Japan</b>	VCCI
<b>Taiwan</b>	BSMI
<b>USA</b>	FCC

Copies of granted accreditation certificates are available for downloading from our web site, <http://www.ccsemc.com>

### 6.3. MEASUREMENT UNCERTAINTY

Where relevant, the following measurement uncertainty levels have been estimated for tests performed on the EUT as specified in CISPR 16-4-2:

Measurement	Frequency	Uncertainty
Conducted emissions	9kHz~30MHz	$\pm 1.7806$
Radiated emissions	30~200MHz	$\pm 3.8856$
	200~1000MHz	$\pm 3.8721$

*This uncertainty represents an expanded uncertainty expressed at approximately the 95% confidence level using a coverage factor of  $k=2$ .*

*Consistent with industry standard (e.g. CISPR 22: 2006, clause 11, Measurement Uncertainty) determining compliance with the limits shall be based on the results of the compliance measurement. Consequently the measured emissions being less than the maximum allowed emission result in this being a compliant test or passing test.*

*The acceptable measurement uncertainty value without requiring revision of the compliance statement is based on conducted and radiated emissions being less than  $U_{CISPR}$  which is 3.6dB and 5.2dB respectively. CCS values (called  $U_{Lab}$  in CISPR 16-4-2) is less than  $U_{CISPR}$  as shown in the table above. Therefore, MU need not be considered for compliance.*



## 7 EMISSION TEST

### 7.1. CONDUCTED EMISSION MEASUREMENT

#### 7.1.1. LIMITS

FREQUENCY (MHz)	Class A (dBuV)		Class B (dBuV)	
	Quasi-peak	Average	Quasi-peak	Average
0.15 - 0.5	79	66	66 - 56	56 - 46
0.50 - 5.0	73	60	56	46
5.0 - 30.0	73	60	60	50

**NOTE:**

- (1) The lower limit shall apply at the transition frequencies.
- (2) The limit decreases in line with the logarithm of the frequency in the range 0.15 to 0.50 MHz.
- (3) All emanations from a class A/B digital device or system, including any network of conductors and apparatus connected thereto, shall not exceed the level of field strengths specified above.

#### 7.1.2. TEST INSTRUMENTS

Conducted Emission Room #3				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
EMI Test Receiver	R&S	ESCS30	845552/030	04/08/2009
LISN	R&S	ENV216	100074	12/03/2008
LISN	FCC	FCC-LISN-50/ 250-16-2-07	06013	10/16/2008
Test S/W	LabVIEW 6.1 (CCS Conduction Test SW Version_01)			

- NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.  
2. N.C.R = No Calibration Request.

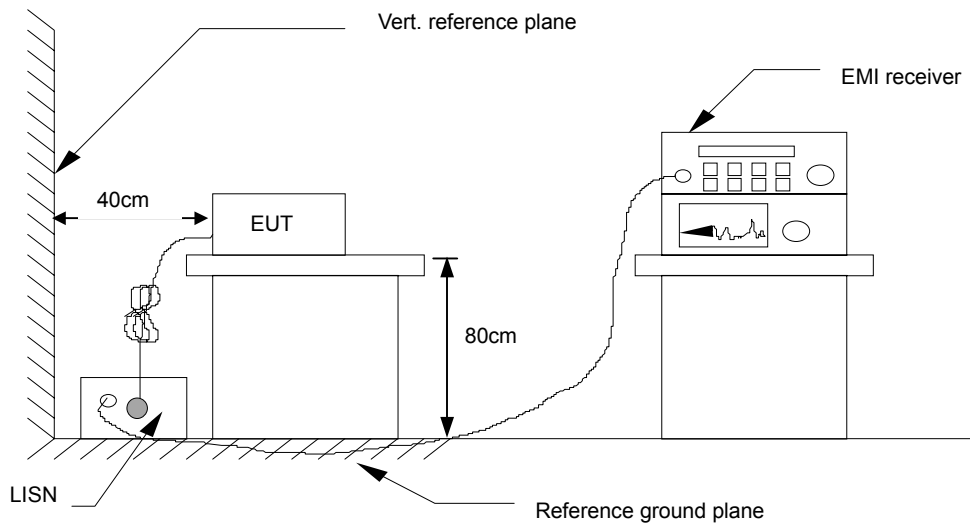
**7.1.3. TEST PROCEDURES** (please refer to measurement standard or CCS SOP PA-031)**Procedure of Preliminary Test**

- The EUT and support equipment, if needed, were set up as per the test configuration to simulate typical usage per the user's manual. When the EUT is a tabletop system, a wooden table with a height of 0.8 meters is used and is placed on the ground plane as per EN 55022 (see Test Facility for the dimensions of the ground plane used). When the EUT is a floor standing equipment, it is placed on the ground plane, which has a 3-12 mm non-conductive covering to insulate the EUT from the ground plane.
- All I/O cables were positioned to simulate typical actual usage as per EN 55022.
- The EUT installed by AC main power, through a Line Impedance Stabilization Network (LISN), which was supplied power source and was grounded to the ground plane.
- All support equipment power by a second LISN.
- The test program of the EUT was started. Emissions were measured on each current carrying line of the EUT using an EMI Test Receiver connected to the LISN powering the EUT.
- The Receiver scanned from 150kHz to 30MHz for emissions in each of the test modes.
- During the above scans, the emissions were maximized by cable manipulation.
- The test mode(s) described in Item 3.1 were scanned during the preliminary test.
- After the preliminary scan, we found the test mode described in Item 3.1 producing the highest emission level.
- The worst configuration of EUT and cable of the above highest emission level were recorded for reference of the final test.

**Procedure of Final Test**

- EUT and support equipment were set up on the test bench as per the configuration with highest emission level in the preliminary test.
- A scan was taken on both power lines, Line 1 and Line 2, recording at least the six highest emissions. Emission frequency and amplitude were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit.
- The test data of the worst-case condition(s) was recorded.

## 7.1.4. TEST SETUP



- For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

## 7.1.5. DATA SAMPLE:

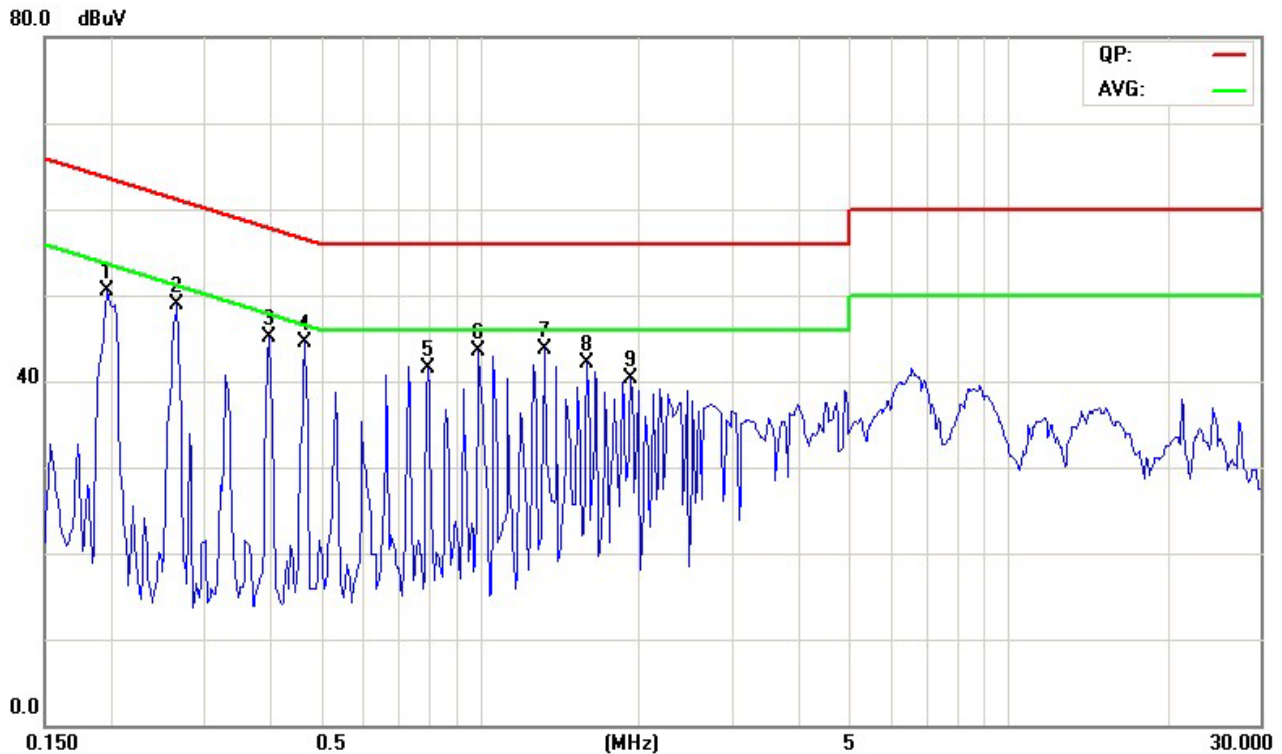
Frequency (MHz)	QuasiPeak reading (dBuV)	Average reading (dBuV)	Correctrion factor (dB)	QuasiPeak result (dBuV)	Average result (dBuV)	QuasiPeak. limit (dBuV)	Average limit (dBuV)	QuasiPeak margin (dB)	Average margin (dB)	Remark
x.xx	43.95	33.00	10.00	53.95	43.00	56.00	46.00	-2.05	-3.00	Pass

Frequency (MHz) = Emission frequency in MHz  
Reading (dBuV) = Uncorrected Analyzer/Receiver reading + Insertion loss of LISN, if it > 0.5 dB  
Correction Factor (dB) = LISN Factor + Cable loss  
Result (dBuV) = Raw reading converted to dBuV and CF added  
Limit (dBuV) = Limit stated in standard  
Margin (dB) = Result (dBuV) – Limit (dBuV)

## 7.1.6. TEST RESULTS

### CCS Conduction Test 3

Model No.	R08I68M-RTXXXX	6dB Bandwidth	9 kHz
Environmental Conditions	25°C, 57% RH	Test Mode	Mode 1
Tested By	Eason Chen	Line	L1



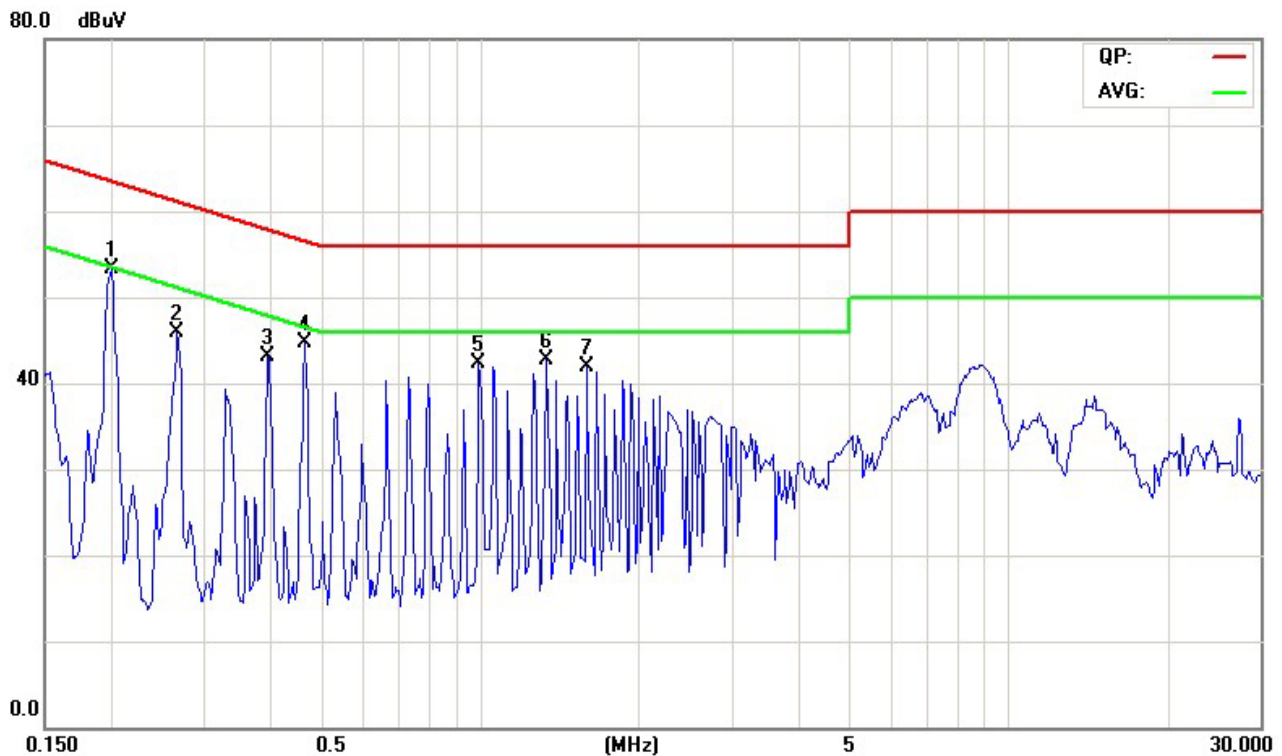
NO.	Frequency	QuasiPeak	Average	Correction	QuasiPeak	Average	QuasiPeak	Average	QuasiPeak	Average	Remark
		reading	reading		result	result	limit	limit	margin	margin	
	(MHz)	(dBuV)	(dBuV)	(dB)	(dBuV)	(dBuV)	(dBuV)	(dBuV)	(dB)	(dB)	(Pass/Fail)
1	0.1969	44.70	34.90	9.70	54.40	44.60	63.74	53.74	-9.34	-9.14	Pass
2	0.2672	38.50	32.10	9.70	48.20	41.80	61.20	51.20	-13.00	-9.40	Pass
3	0.4000	35.09	32.39	9.71	44.80	42.10	57.85	47.85	-13.05	-5.75	Pass
4*	0.4664	34.86	33.76	9.64	44.50	43.40	56.58	46.58	-12.08	-3.18	Pass
5	0.7984	31.29	30.59	9.61	40.90	40.20	56.00	46.00	-15.10	-5.80	Pass
6	0.9977	33.49	32.29	9.61	43.10	41.90	56.00	46.00	-12.90	-4.10	Pass
7	1.3297	33.16	32.46	9.64	42.80	42.10	56.00	46.00	-13.20	-3.90	Pass
8	1.5953	30.82	29.72	9.68	40.50	39.40	56.00	46.00	-15.50	-6.60	Pass
9	1.9352	26.89	25.69	9.71	36.60	35.40	56.00	46.00	-19.40	-10.60	Pass

**REMARKS:** L1 = Line One (Live Line)



## CCS Conduction Test 3

Model No.	R08I68M-RTXXXX	6dB Bandwidth	9 kHz
Environmental Conditions	25°C, 57% RH	Test Mode	Mode 1
Tested By	Eason Chen	Line	L2



NO.	Frequency	QuasiPeak	Average	Correction	QuasiPeak	Average	QuasiPeak	Average	QuasiPeak	Average	Remark
		reading	reading		result	result	limit	limit	margin	margin	
	(MHz)	(dBuV)	(dBuV)	(dB)	(dBuV)	(dBuV)	(dBuV)	(dBuV)	(dB)	(dB)	(Pass/Fail)
1	0.2008	43.30	35.20	9.10	52.40	44.30	63.58	53.58	-11.18	-9.28	Pass
2	0.2672	36.60	31.40	9.30	45.90	40.70	61.20	51.20	-15.30	-10.50	Pass
3	0.3961	32.22	29.12	9.68	41.90	38.80	57.93	47.93	-16.03	-9.13	Pass
4*	0.4664	34.78	33.38	9.62	44.40	43.00	56.58	46.58	-12.18	-3.58	Pass
5	0.9977	32.30	31.30	9.60	41.90	40.90	56.00	46.00	-14.10	-5.10	Pass
6	1.3375	27.67	26.27	9.63	37.30	35.90	56.00	46.00	-18.70	-10.10	Pass
7	1.5992	31.73	30.83	9.67	41.40	40.50	56.00	46.00	-14.60	-5.50	Pass

**REMARKS:** L2 = Line Two (Neutral Line)

## 7.2. CONDUCTED EMISSION MEASUREMENT AT TELECOMMUNICATION PORTS

### 7.2.1. LIMITS

For Class A Equipment

FREQUENCY (MHz)	Voltage Limit (dBuV)		Current Limit (dBuA)	
	Quasi-peak	Average	Quasi-peak	Average
0.15 ~ 0.5	97 ~ 87	84 ~ 74	53 ~ 43	40 ~ 30
0.5 ~ 30.0	87	74	43	30

**NOTE:** The limits decrease linearly with the logarithm of the frequency in the range 0.15 MHz to 0.5 MHz.

For Class B Equipment

FREQUENCY (MHz)	Voltage Limit (dBuV)		Current Limit (dBuA)	
	Quasi-peak	Average	Quasi-peak	Average
0.15 - 0.5	84 ~ 74	74 ~ 64	40 ~ 30	30 ~ 20
0.5 - 30.0	74	64	30	20

**NOTE:** The limits decrease linearly with the logarithm of the frequency in the range 0,15 MHz to 0,5 MHz.





### 7.2.2. TEST INSTRUMENTS

Conducted Emission Room				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
N/A				

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

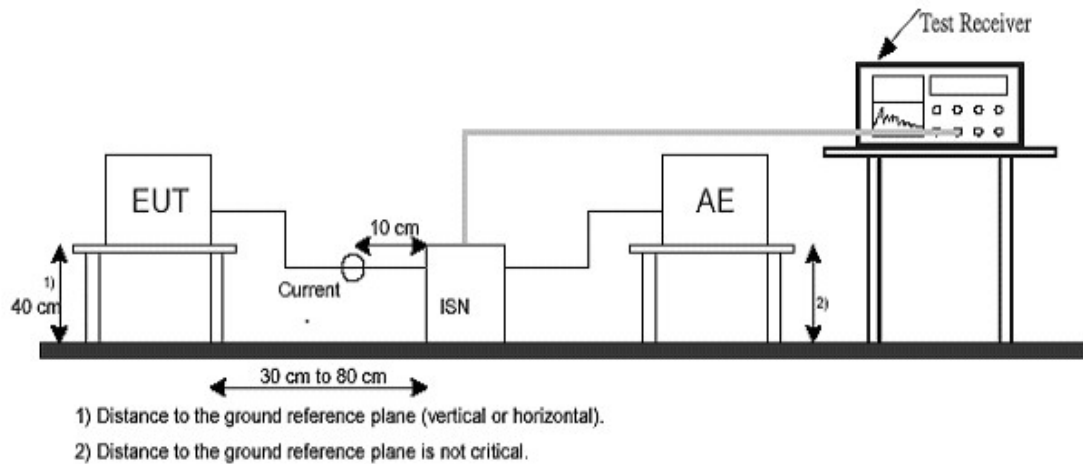
2. N.C.R = No Calibration Request.

### 7.2.3. TEST PROCEDURE (please refer to measurement standard or CCS SOP PA-031)

- Selecting ISN for unscreened cable or a current probe for screened cable to take measurement.
- The port of the EUT was connected to the remote side support equipment through the ISN/Current Probe and communication in normal condition.
- Making a overall range scan by using the test receiver controlled by controller and record at least six highest emissions for showing in the test report.
- Emission frequency and amplitude were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit.
- In case of measuring on the screened cable, the current limit shall be applied; otherwise the voltage limit should be applied.
- The following test mode was scanned during the preliminary test:

**No applicable, because the EUT doesn't have LAN port or Modem port.**

## 7.2.4. TEST SETUP



- For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

## 7.2.5. DATA SAMPLE:

Frequency (MHz)	QuasiPeak reading (dBuV)	Average reading (dBuV)	Correction factor (dB)	QuasiPeak result (dBuV)	Average result (dBuV)	QuasiPeak limit (dBuV)	Average limit (dBuV)	QuasiPeak margin (dB)	Average margin (dB)	Remark
x.xx	43.95	33.00	10.00	53.95	43.00	74.00	64.00	-20.05	-21.00	Pass

Frequency (MHz) = Emission frequency in MHz  
Reading (dBuV) = Uncorrected Analyzer/Receiver reading + Insertion loss of LISN, if it > 0.5 dB  
Correction Factor (dB) = ISN Factor + Cable loss  
Result (dBuV) = Raw reading converted to dBuV and CF added  
Limit (dBuV) = Limit stated in standard  
Margin (dB) = Result (dBuV) – Limit (dBuV)

## 7.2.6. TEST RESULTS

**No applicable, because the EUT doesn't have LAN port or Modem port.**



### 7.3. RADIATED EMISSION MEASUREMENT

#### 7.3.1. LIMITS

FREQUENCY (MHz)	dBuV/m (At 10m)	
	Class A	Class B
30 ~ 230	40	30
230 ~ 1000	47	37

**NOTE:** (1) The lower limit shall apply at the transition frequencies.

(2) Emission level (dBuV/m) = 20 log Emission level (uV/m).

#### 7.3.2. TEST INSTRUMENTS

Open Area Test Site # 1				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Spectrum Analyzer	ADVANTEST	R3261C	81720301	N.C.R
EMI Test Receiver	R&S	ESVS20	838804/004	03/03/2009
Pre-Amplifier	HP	8447D	2944A09173	04/02/2009
Bilog Antenna	TESEQ	CBL 6112D	23189	06/20/2009
Turn Table	EMCO	2081-1.21	N/A	N.C.R
Antenna Tower	EMCO	2075-2	9707-2604	N.C.R
Controller	EMCO	2090	N/A	N.C.R
RF Switch	Anritsu	MP59B	M54367	N.C.R
Site NSA	CCS	N/A	N/A	02/27/2009
Test S/W	LabVIEW 6.1 (CCS OATS EMI SW V2.6)			

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

2. N.C.R = No Calibration Request.

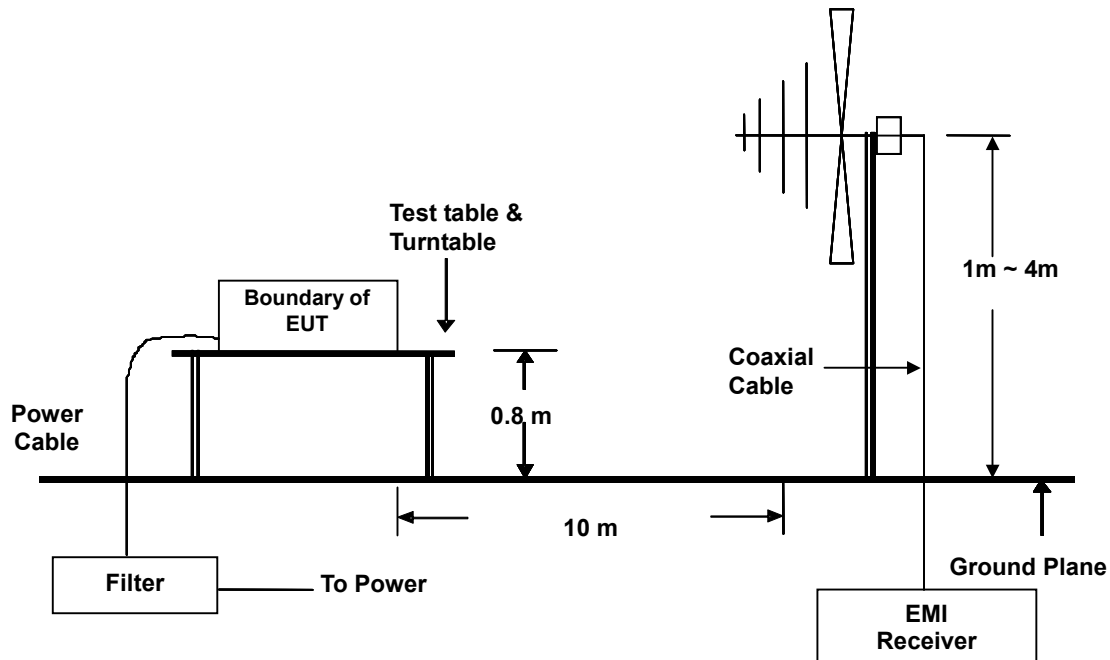
**7.3.3. TEST PROCEDURE** (please refer to measurement standard or CCS SOP PA-031)**Procedure of Preliminary Test**

- The equipment was set up as per the test configuration to simulate typical usage per the user's manual. When the EUT is a tabletop system, a wooden turntable with a height of 0.8 meters is used which is placed on the ground plane. When the EUT is a floor standing equipment, it is placed on the ground plane which has a 3-12 mm non-conductive covering to insulate the EUT from the ground plane.
- Support equipment, if needed, was placed as per EN 55022.
- All I/O cables were positioned to simulate typical usage as per EN 55022.
- The EUT received AC power source from the outlet socket under the turntable. All support equipment power received from another socket under the turntable.
- The antenna was placed at 10 meter away from the EUT as stated in EN 55022. The antenna connected to the Spectrum Analyzer via a cable and at times a pre-amplifier would be used.
- The Analyzer / Receiver quickly scanned from 30MHz to 1000MHz. The EUT test program was started. Emissions were scanned and measured rotating the EUT to 360 degrees and positioning the antenna 1 to 4 meters above the ground plane, in both the vertical and the horizontal polarization, to maximize the emission reading level.
- The test mode(s) described in Item 3.1 were scanned during the preliminary test:
- After the preliminary scan, we found the test mode described in Item 3.1 producing the highest emission level.
- The worst configuration of EUT and cable, antenna position, polarization and turntable position of the above highest emission levels were recorded for the final test.

**Procedure of Final Test**

- EUT and support equipment were set up on the turntable as per the configuration with highest emission level in the preliminary test.
- The Analyzer / Receiver scanned from 30MHz to 1000MHz. Emissions were scanned and measured rotating the EUT to 360 degrees, varying cable placement and positioning the antenna 1 to 4 meters above the ground plane, in both the vertical and the horizontal polarization, to maximize the emission reading level.
- Recording at least the six highest emissions. Emission frequency, amplitude, antenna position, polarization and turntable position were recorded into a computer in which correction factors were used to calculate the emission level and compare reading to the applicable limit and only Q.P. reading is presented.
- The test data of the worst-case condition(s) was recorded.

### 7.3.4. TEST SETUP



- For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

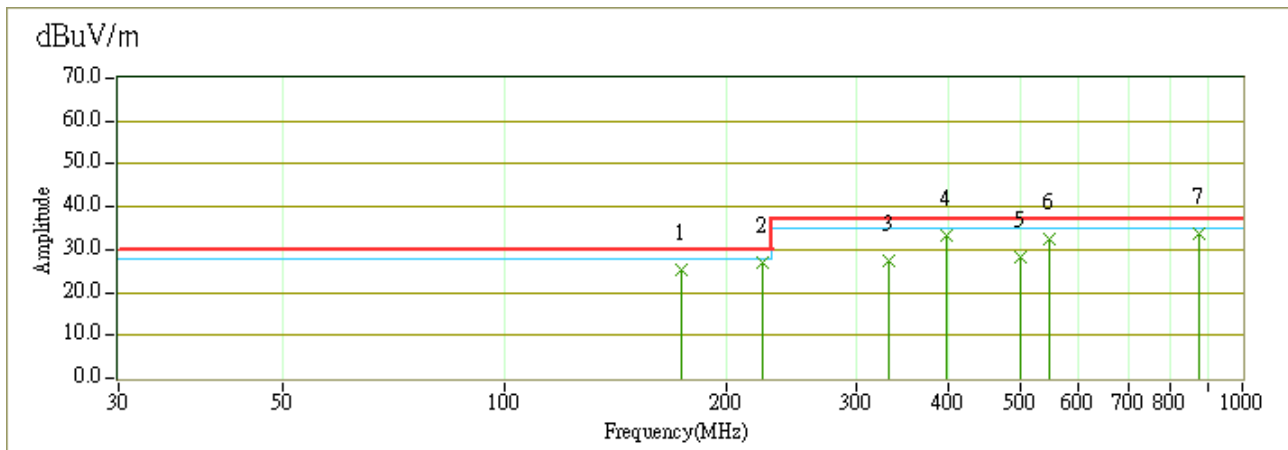
### 7.3.5. DATA SAMPLE:

Frequency (MHz)	Reading (dBuV)	Correction Factor (dB/m)	Result (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Degree (°)	Height (cm)	Remark
xx.xx	16.49	9.86	26.35	30.00	-3.65	116.00	101.00	QP

Frequency (MHz) = Emission frequency in MHz  
 Reading (dBuV) = Uncorrected Analyzer / Receiver reading  
 Correction Factor (dB/m) = Antenna factor + Cable loss – Amplifier gain  
 Result (dBuV/m) = Reading (dBuV) + Corr. Factor (dB/m)  
 Limit (dBuV/m) = Limit stated in standard  
 Margin (dB) = Result (dBuV/m) – Limit (dBuV/m)  
 Q.P. = Quasi-Peak

## 7.3.6. TEST RESULTS

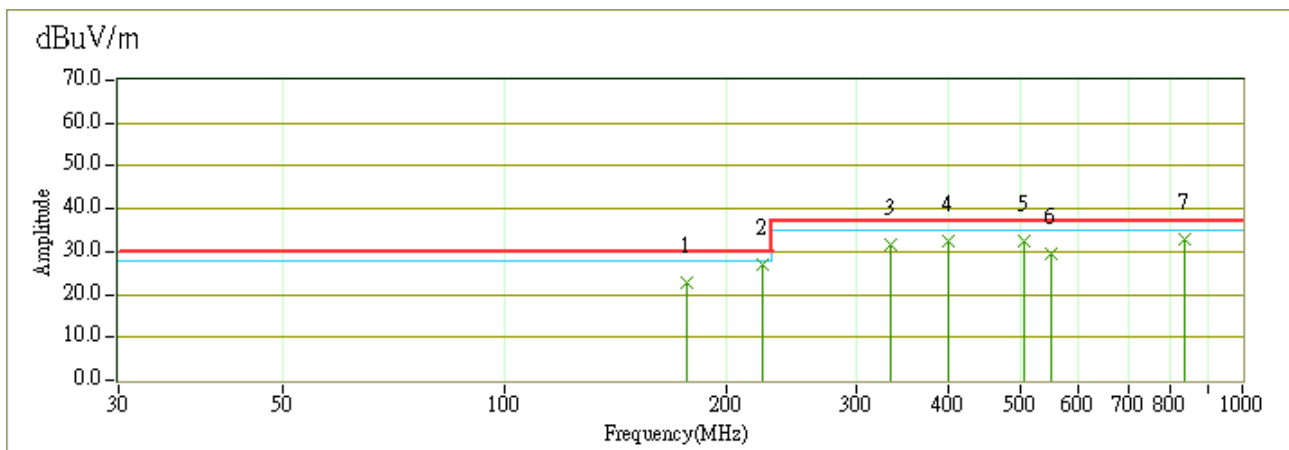
<b>Model No.</b>	R08I68M-RTXXXX	<b>Test Mode</b>	Mode 1
<b>Environmental Conditions</b>	28°C, 57% RH	<b>6dB Bandwidth</b>	120 kHz
<b>Antenna Pole</b>	Vertical	<b>Antenna Distance</b>	10m
<b>Detector Function:</b>	Quasi-peak.	<b>Tested By</b>	Stan Lin



No.	Frequency (MHz)	Reading (dBuV)	Correction Factor(dB/m)	Result (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Degree (°)	Height (cm)	Remark
1	173.40	12.50	12.77	25.27	30.00	-4.73	215.60	100.00	QP
2	224.04	13.87	12.93	26.80	30.00	-3.20	0.00	100.00	QP
3	332.01	8.19	19.21	27.40	37.00	-9.60	0.00	387.90	QP
4	397.89	11.52	21.73	33.25	37.00	-3.75	360.00	327.00	QP
5	501.46	4.57	23.55	28.12	37.00	-8.88	0.00	199.30	QP
6	548.56	7.59	25.01	32.60	37.00	-4.40	360.00	100.00	QP
7	876.01	4.06	29.74	33.80	37.00	-3.20	8.90	100.00	QP

**REMARKS:** The other emission levels were very low against the limit.

<b>Model No.</b>	R08I68M-RTXXXX	<b>Test Mode</b>	Mode 1
<b>Environmental Conditions</b>	28°C, 57% RH	<b>6dB Bandwidth</b>	120 kHz
<b>Antenna Pole</b>	Horizontal	<b>Antenna Distance</b>	10m
<b>Detector Function:</b>	Quasi-peak.	<b>Tested By</b>	Stan Lin



No.	Frequency (MHz)	Reading (dBuV)	Correction Factor(dB/m)	Result (dBuV/m)	Limit (dBuV/m)	Margin (dB)	Degree (°)	Height (cm)	Remark
1	176.94	10.09	12.66	22.75	30.00	-7.25	360.00	400.00	QP
2	223.23	13.87	12.93	26.80	30.00	-3.20	0.00	400.00	QP
3	334.43	12.28	19.32	31.60	37.00	-5.40	0.00	320.80	QP
4	398.49	10.84	21.76	32.60	37.00	-4.40	114.60	311.20	QP
5	506.77	8.89	23.71	32.60	37.00	-4.40	360.00	251.20	QP
6	550.94	4.33	25.07	29.40	37.00	-7.60	360.00	145.60	QP
7	835.66	3.60	29.25	32.85	37.00	-4.15	359.20	100.00	QP

**REMARKS:** The other emission levels were very low against the limit.



## 7.4. HARMONICS CURRENT MEASUREMENT

### 7.4.1. LIMITS OF HARMONICS CURRENT MEASUREMENT

Limits for Class A equipment		Limits for Class D equipment		
Harmonics Order n	Max. permissible harmonics current A	Harmonics Order n	Max. permissible harmonics current per watt mA/W	Max. permissible harmonics current A
Odd harmonics		Odd Harmonics only		
3	2.30	3	3.4	2.30
5	1.14	5	1.9	1.14
7	0.77	7	1.0	0.77
9	0.40	9	0.5	0.40
11	0.33	11	0.35	0.33
13	0.21	13	0.30	0.21
15<=n<=39	0.15x15/n	15<=n<=39	3.85/n	0.15x15/n
Even harmonics				
2	1.08			
4	0.43			
6	0.30			
8<=n<=40	0.23x8/n			

**NOTE:** 1. Class A and Class D are classified according to item 7.4.3.

2. According to section 7 of EN 61000-3-2, the above limits for all equipment except for lighting equipment having an active input power > 75 W and no limits apply for equipment with an active input power up to and including 75 W.

### 7.4.2. TEST INSTRUMENTS

Immunity Shielded Room				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
HARMONICS SYSTEM	EMC-PARTNER	HARMONICS-1000	094	12/06/2008
Test S/W	HARCS Immunity (4.10)			

**NOTE:** The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.



**7.4.3. TEST PROCEDURE** (please refer to measurement standard or CCS SOP PA-029)

- The EUT was placed on the top of a wooden table 0.8 meters above the ground and operated to produce the maximum harmonic components under normal operating conditions for each successive harmonic component in turn.
- The classification of EUT is according to section 5 of EN 61000-3-2.
- The EUT is classified as follows:

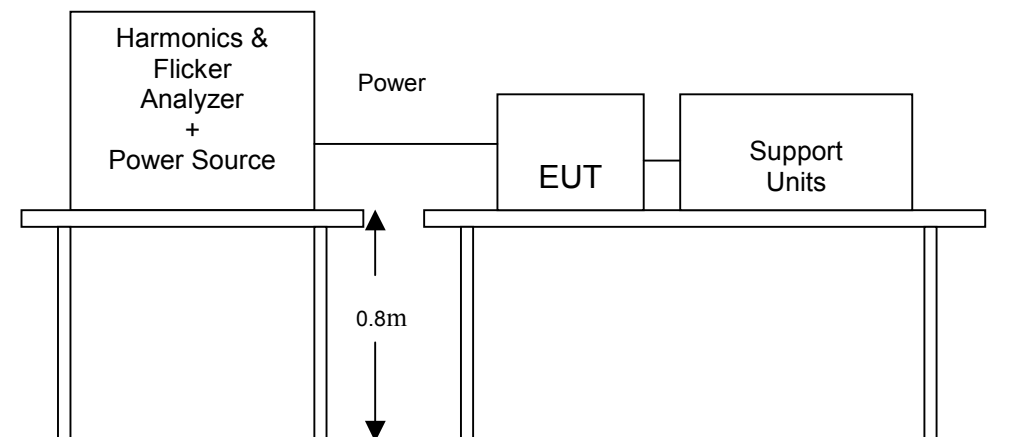
Class A: Balanced three-phase equipment, Household appliances excluding equipment as Class D, Tools excluding portable tools, Dimmers for incandescent lamps, audio equipment, equipment not specified in one of the three other classes.

Class B: Portable tools; Arc welding equipment which is not professional equipment.

Class C: Lighting equipment.

Class D: Equipment having a specified power less than or equal to 600 W of the following types: Personal computers and personal computer monitors and television receivers.

- The correspondent test program of test instrument to measure the current harmonics emanated from EUT is chosen. The measure time shall be not less than the time necessary for the EUT to be exercised.

**7.4.4. TEST SETUP**

- For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

**7.4.5. TEST RESULTS**

**EUT max Power : 64.18W**

**Note:** According to clause 7 of EN 61000-3-2, equipment with a rated power of 75W or less, no limits apply.



## 7.5. VOLTAGE FLUCTUATION AND FLICKS MEASUREMENT

### 7.5.1. LIMITS OF VOLTAGE FLUCTUATION AND FLICKS MEASUREMENT

TEST ITEM	LIMIT	REMARK
$P_{st}$	1.0	$P_{st}$ means short-term flicker indicator.
$P_{lt}$	0.65	$P_{lt}$ means long-term flicker indicator.
$T_{dt}$ (ms)	500	$T_{dt}$ means maximum time that dt exceeds 3.3 %.
$d_{max}$ (%)	4%	$d_{max}$ means maximum relative voltage change.
dc (%)	3.3%	dc means relative steady-state voltage change

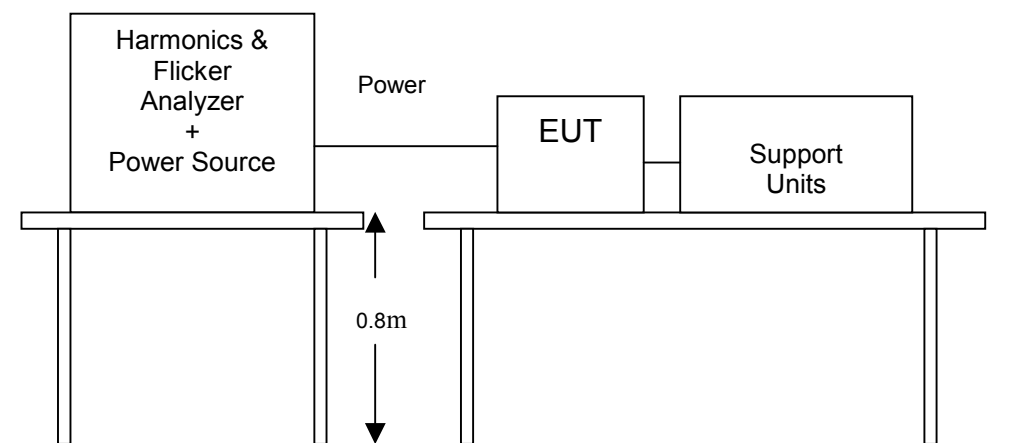
### 7.5.2. TEST INSTRUMENTS

IMMUNITY SHIELDED ROOM				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
HARMONICS SYSTEM	EMC-PARTNER	HARMONICS-1000	094	12/06/2008
Test S/W	HARCS Immunity (4.10)			

**NOTE:** The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

**7.5.3. TEST PROCEDURE** (please refer to measurement standard or CCS SOP PA-030)

- The EUT was placed on the top of a wooden table 0.8 meters above the ground and operated to produce the most unfavorable sequence of voltage changes under normal operating conditions.
- During the flick measurement, the measure time shall include that part of whole operation cycle in which the EUT produce the most unfavorable sequence of voltage changes. The observation period for short-term flicker indicator is 10 minutes and the observation period for long-term flicker indicator is 2 hours.

**7.5.4. TEST SETUP**

- For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

### 7.5.5. TEST RESULTS

<b>Observation Period (Tp)</b>	10mins	<b>Test Mode</b>	Mode 1
<b>Environmental Conditions</b>	23°C, 45% RH	<b>Tested By</b>	Eason Chen

#### Power Continuity

TEST PARAMETER	MEASUREMENT VALUE	LIMIT	REMARK
P <sub>st</sub>	0.072	1.0	PASS
P <sub>lt</sub>	0.072	0.65	PASS
T <sub>dt</sub> (ms)	0	500	PASS
d <sub>max</sub> (%)	0%	4%	PASS
dc (%)	0.01%	3.3%	PASS

#### Power Switched Manually

TEST PARAMETER	MEASUREMENT VALUE	LIMIT	REMARK
P <sub>st</sub>	0.072	1.0	PASS
P <sub>lt</sub>	0.072	0.65	PASS
T <sub>dt</sub> (ms)	0	500	PASS
d <sub>max</sub> (%)	0.60%	6%	PASS
dc (%)	0.17%	3.3%	PASS

**Note:** d<sub>max</sub> (%) limit classified:

1. 6% for equipment which is switched manually or switched automatically more frequently than twice per day.
2. 7% for equipment which is attended whilst use or switched on automatically no more than twice per day



Winmate

Date : 2008/10/11 PM 02:0 V4.16

Operator : Eason Chen  
Unit : 8.4 Rugged Tablet PC  
Serial number : R08I68M-RTXXXXX  
Remarks : Temp:23 Hemid:45 (Power Continuity)

Urms = 229.9V Freq = 49.987 Range: 5 A  
Irms = 0.598A Ipk = 2.432A cf = 4.065  
P = 64.18W S = 137.5VA pf = 0.467

Test - Time : 1 x 10min = 10min ( 100 %)

LIN (Line Impedance Network) : L: 0.24ohm +j0.15ohm N: 0.16ohm +j0.10ohm

Limits : Plt : 0.65 Pst : 1.00  
dmax : 4.00 % dc : 3.30 %  
dtLim: 3.30 % dt>Lim: 500ms

Test completed, Result: PASSED

Plt = 0.072

	Pst	dmax	dc	dt>Lim	Fail
		[%]	[%]	[ms]	
1	0.072	0.000	0.010	0.000	



Winmate

Date : 2008/10/11 PM 03:2 V4.16

Operator : Eason Chen  
Unit : 8.4 Rugged Tablet PC  
Serial number : R08I68M-RTXXXXX  
Remarks : Temp:23 Hemid:45 (Power Switched Manually)

Urms = 230.1V Freq = 49.987 Range: 5 A  
Irms = 0.269A IpK = 1.189A cf = 4.427  
P = 26.87W S = 61.80VA pf = 0.435

Test - Time : 1 x 10min = 10min ( 100 %)

LIN (Line Impedance Network) : L: 0.24ohm +j0.15ohm N: 0.16ohm +j0.10ohm

Limits : Plt : 0.65 Pst : 1.00  
dmax : 4.00 % dc : 3.30 %  
dtLim: 3.30 % dt>Lim: 500ms

Test completed, Result: PASSED

Plt = 0.072

	Pst	dmax	dc	dt>Lim	Fail
		[%]	[%]	[ms]	
1	0.072	0.060	0.170	0.000	

## 8 IMMUNITY TEST

### 8.1. GENERAL DESCRIPTION

Product Standard	EN 55024: 1998 + A1: 2001 + A2: 2003	
	Test Type	Minimum Requirement
<b>Basic Standard, Specification, and Performance Criterion required</b>	IEC 61000-4-2	Electrostatic Discharge – ESD: 8kV air discharge, 4kV Contact discharge, Performance Criterion B
	IEC 61000-4-3	Radio-Frequency Electromagnetic Field Susceptibility Test – RS: 80 ~1000 MHz, 3V/m, 80% AM(1kHz), Performance Criterion A
	IEC 61000-4-4	Electrical Fast Transient/Burst - EFT, AC Power Port: 1kV DC Power Port: 0.5kV Signal Ports and Telecommunication Ports: 0.5kV Performance Criterion B
	IEC 61000-4-5	Surge Immunity Test: 1.2/50 us Open Circuit Voltage, 8 /20 us Short Circuit Current, AC Power Port ~ line to line: 1kV, line to earth (ground): 2kV DC Power Port ~ line to earth: 0.5kV Signal Ports and Telecommunication Ports ~ line to ground: 1kV Performance Criterion B
	IEC 61000-4-6	Conducted Radio Frequency Disturbances Test – CS: 0.15 ~ 80 MHz, 3Vrms, 80% AM, 1kHz, Performance Criterion A
	IEC 61000-4-8	Power frequency magnetic field immunity test 50 Hz, 1A/m Performance Criterion A
	IEC 61000-4-11	<b>Voltage Dips:</b> i) >95% reduction for 0.5 period, Performance Criterion B ii) 30% reduction for 25 period, Performance Criterion C <b>Voltage Interruptions:</b> >95% reduction for 250 period Performance Criterion C

## 8.2. GENERAL PERFORMANCE CRITERIA DESCRIPTION

<b>Criteria A:</b>	The apparatus shall continue to operate as intended without operator intervention. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance. If the manufacturer does not specify the minimum performance level or the permissible performance loss, then either of these may be derived from the product description and documentation, and by what the user may reasonably expect from the equipment if used as intended.
<b>Criteria B:</b>	<p>After test, the apparatus shall continue to operate as intended without operator intervention. No degradation of performance or loss of function is allowed, after the application of the phenomenon below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance.</p> <p>During the test, degradation of performance is however allowed. However, no change of operating state if stored data is allowed to persist after the test. If the manufacturer does not specify the minimum performance level or the permissible performance loss, then either of these may be derived from the product description and documentation, and by what the user may reasonably expect from the equipment if used as intended.</p>
<b>Criteria C:</b>	<p>Temporary loss of function is allowed, provided the functions is self-recoverable or can be restored by the operation of controls by the user in accordance with the manufacturer instructions.</p> <p>Functions, and/or information stored in non-volatile memory, or protected by a battery backup, shall not be lost.</p>





### 8.3. ELECTROSTATIC DISCHARGE (ESD)

#### 8.3.1. TEST SPECIFICATION

<b>Basic Standard:</b>	IEC 61000-4-2
<b>Discharge Impedance:</b>	330 ohm / 150 pF
<b>Discharge Voltage:</b>	Air Discharge: 2 ; 4 ; 8 kV (Direct) Contact Discharge: 2 ; 4 kV (Direct/Indirect)
<b>Polarity:</b>	Positive & Negative Air Discharge: min. 10 times at single test point for each negative and positive polarity
<b>Number of Discharge:</b>	Contact Discharge: min. 200 times in total
<b>Discharge Mode:</b>	Single Discharge 1 second minimum

#### 8.3.2. TEST INSTRUMENT

IMMUNITY SHIELDED ROOM				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
ESD Generator	SCHAFFNER	NSG438	170	08/21/2009

**NOTE:** The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.

**8.3.3. TEST PROCEDURE** (please refer to measurement standard or CCS SOP PA-022)

The discharges shall be applied in two ways:

a) Contact discharges to the conductive surfaces and coupling planes:

The EUT shall be exposed to at least 200 discharges, 100 each at negative and positive polarity, at a minimum of four test points. One of the test points shall be subjected to at least 50 indirect discharges to the center of the front edge of the **Horizontal Coupling Plane (HCP)**. The remaining three test points shall each receive at least 50 direct contact discharges. If no direct contact test points are available, then at least 200 indirect discharges shall be applied in the indirect mode. Test shall be performed at a maximum repetition rate of one discharge per second.

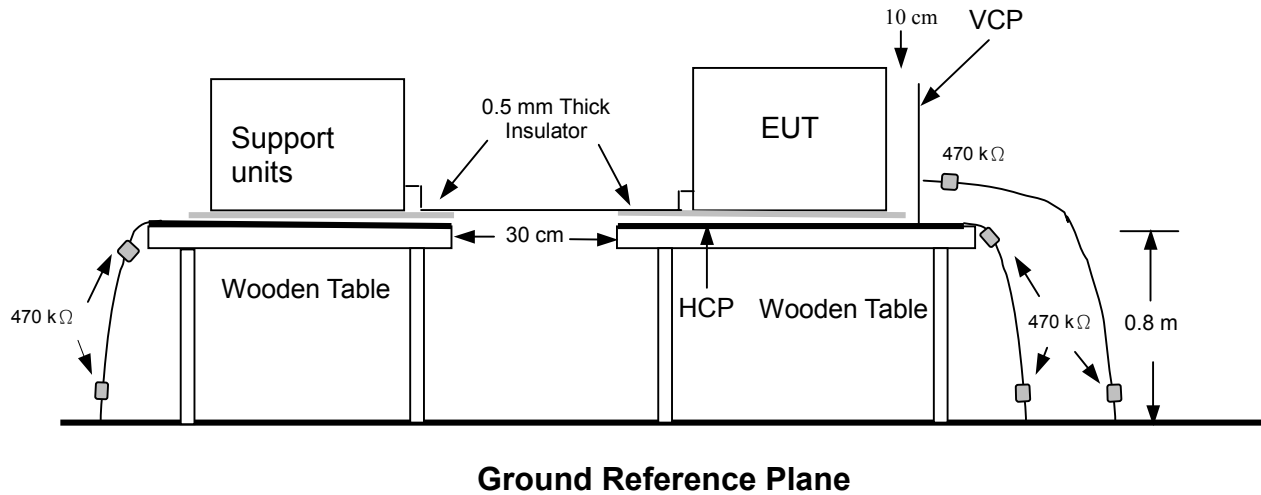
b) Air discharges at slots and apertures and insulating surfaces:

On those parts of the EUT where it is not possible to perform contact discharge testing, the equipment should be investigated to identify user accessible points where breakdown may occur. Such points are tested using the air discharge method. This investigation should be restricted to those area normally handled by the user. A minimum of 10 single air discharges shall be applied to the selected test point for each such area.

The basic test procedure was in accordance with IEC 61000-4-2:

- a) The EUT was located 0.1 m minimum from all side of the **HCP** (dimensions 1.6m x 0.8m).
- b) The support units were located another table 30 cm away from the EUT, but direct support unit was/were located at same location as EUT on the HCP and keep at a distance of 10 cm with EUT.
- c) The time interval between two successive single discharges was at least 1 second.
- d) Contact discharges were applied to the non-insulating coating, with the pointed tip of the generator penetrating the coating and contacting the conducting substrate.
- e) Air discharges were applied with the round discharge tip of the discharge electrode approaching the EUT as fast as possible (without causing mechanical damage) to touch the EUT. After each discharge, the ESD generator was removed from the EUT and re-triggered for a new single discharge. The test was repeated until all discharges were complete.
- f) At least ten single discharges (in the most sensitive polarity) were applied at the front edge of each **HCP** opposite the center point of each unit of the EUT and 0.1 meters from the front of the EUT. The long axis of the discharge electrode was in the plane of the **HCP** and perpendicular to its front edge during the discharge.
- g) At least ten single discharges (in the most sensitive polarity) were applied to the center of one vertical edge of the **Vertical Coupling Plane (VCP)** in sufficiently different positions that the four faces of the EUT were completely illuminated. The **VCP** (dimensions 0.5m x 0.5m) was placed vertically to and 0.1 meters from the EUT.

### 8.3.4. TEST SETUP



- For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

#### NOTE:

##### TABLE-TOP EQUIPMENT

The configuration consisted of a wooden table 0.8 meters high standing on the **Ground Reference Plane**. The **GRP** consisted of a sheet of aluminum at least 0.25mm thick, and 2.5 meters square connected to the protective grounding system. A **Horizontal Coupling Plane** (1.6m x 0.8m) was placed on the table and attached to the **GRP** by means of a cable with 940k $\Omega$  total impedance. The equipment under test, was installed in a representative system as described in section 7 of IEC 61000-4-2, and its cables were placed on the **HCP** and isolated by an insulating support of 0.5mm thickness. A distance of 1-meter minimum was provided between the EUT and the walls of the laboratory and any other metallic structure.

##### FLOOR-STANDING EQUIPMENT

The equipment under test was installed in a representative system as described in section 7 of IEC 61000-4-2, and its cables were isolated from the Ground Reference Plane by an insulating support of 0.1-meter thickness. The GRP consisted of a sheet of aluminum that is at least 0.25mm thick, and 2.5 meters square connected to the protective grounding system and extended at least 0.5 meters from the EUT on all sides.

### 8.3.5. TEST RESULTS

<b>Temperature</b>	28°C	<b>Humidity</b>	53% RH
<b>Pressure</b>	998mbar	<b>Tested By</b>	Eason Chen
<b>Required Passing Performance</b>		<b>Criterion B</b>	

Air Discharge									
Test Points	Test Levels						Results		
	± 2 kV	Performance Criterion	± 4 kV	Performance Criterion	± 8 kV	Performance Criterion	Pass	Fail	Observation
Front	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Note 1
Back	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/>	
Left	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/>	
Right	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/>	
Top	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/>	
Bottom	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/>	

Contact Discharge									
Test Points	Test Levels						Results		
	± 2 kV	Performance Criterion	± 4 kV	Performance Criterion	± 8 kV	Performance Criterion	Pass	Fail	Observation
Front	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Note 1
Back	<input checked="" type="checkbox"/>	<input type="checkbox"/> A <input checked="" type="checkbox"/> B	<input checked="" type="checkbox"/>	<input type="checkbox"/> A <input checked="" type="checkbox"/> B	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Note 2
Left	<input checked="" type="checkbox"/>	<input type="checkbox"/> A <input checked="" type="checkbox"/> B	<input checked="" type="checkbox"/>	<input type="checkbox"/> A <input checked="" type="checkbox"/> B	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Note 2
Right	<input checked="" type="checkbox"/>	<input type="checkbox"/> A <input checked="" type="checkbox"/> B	<input checked="" type="checkbox"/>	<input type="checkbox"/> A <input checked="" type="checkbox"/> B	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Note 2
Top	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Note 1
Bottom	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/> A <input type="checkbox"/> B	<input type="checkbox"/>	<input type="checkbox"/>	

For the tested points to EUT, please refer to attached page.

(Blue arrow mark for Contact Discharge and red arrow mark for Air Discharge)

Discharge To Horizontal Coupling Plane							
Side of EUT	Test Levels			Results			
	± 2 kV	± 4 kV	± 8 kV	Pass	Fail	Performance Criterion	Observation
Front	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	Note 1
Back	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	Note 1
Left	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	Note 1
Right	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	Note 1

Discharge To Vertical Coupling Plane							
Side of EUT	Test Levels			Results			
	± 2 kV	± 4 kV	± 8 kV	Pass	Fail	Performance Criterion	Observation
Front	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	Note 1
Back	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	Note 1
Left	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	Note 1
Right	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	Note 1

**NOTE:** 1. There was no change compared with initial operation during the test.

2. The screen of EUT were slight flicker during the Air discharge, but can auto recovered as the events disappear.

***The Tested Points of EUT******Photo 1 of 5******Photo 2 of 5***



**Photo 3 of 5**



**Photo 4 of 5**



**Photo 5 of 5**





## 8.4. RADIATED, RADIO-FREQUENCY, ELECTROMAGNETIC FIELD (RS)

### 8.4.1. TEST SPECIFICATION

<b>Basic Standard:</b>	IEC 61000-4-3
<b>Frequency Range:</b>	80 MHz ~1000 MHz,
<b>Field Strength:</b>	3 V/m
<b>Modulation:</b>	1kHz Sine Wave, 80%, AM Modulation
<b>Frequency Step:</b>	1 % of preceding frequency value
<b>Polarity of Antenna:</b>	Horizontal and Vertical
<b>Test Distance:</b>	3 m
<b>Antenna Height:</b>	1.5m

### 8.4.2. TEST INSTRUMENT

733 RS Chamber				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
S.G.	Agilent	8648C	4108A05772	10/28/2008
Power Meter	R&S	NRVD	837794/029	08/04/2009
Power Sensor	R&S	URV5-Z2	835640/015	08/04/2009
Power Sensor	R&S	URV5-Z2	835640/016	08/04/2009
Power Amplifier	ar	150W1000	300300	N.C.R
Bilog Antenna	SCHAFFNER	CBL 6140A	1221	N.C.R
Test S/W	EMS-K1 (V1.20)			

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.  
2. N.C.R.= No Calibration required



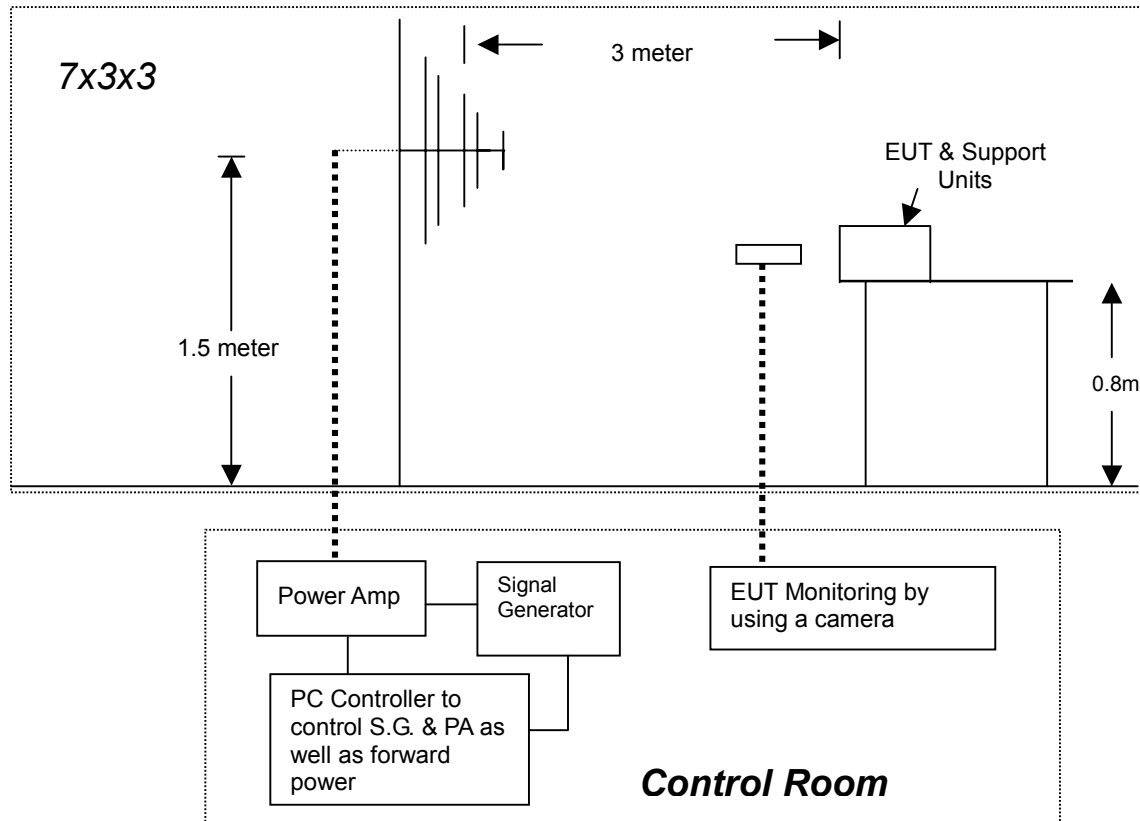


**8.4.3. TEST PROCEDURE** (please refer to measurement standard or CCS SOP PA-023)

The test procedure was in accordance with IEC 61000-4-3

- a) The testing was performed in a fully anechoic chamber. The transmit antenna was located at a distance of 3 meters from the EUT.
- b) The frequency range is swept from 80 MHz to 1000 MHz, with the signal 80% amplitude modulated with a 1kHz sine-wave. The rate of sweep did not exceed  $1.5 \times 10^{-3}$  decade/s, where the frequency range is swept incrementally, the step size was 1% of preceding frequency value.
- c) The dwell time at each frequency shall be not less than the time necessary for the EUT to be able to respond.
- e) The test was performed with the EUT exposed to both vertically and horizontally polarized fields on each of the four sides.

## 8.4.4. TEST SETUP



- For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

### NOTE:

#### TABLETOP EQUIPMENT

The EUT installed in a representative system as described in section 7 of IEC 61000-4-3 was placed on a non-conductive table 0.8 meters in height. The system under test was connected to the power and signal wire according to relevant installation instructions.

#### FLOOR STANDING EQUIPMENT

The EUT installed in a representative system as described in section 7 of IEC 61000-4-3 was placed on a non-conductive wood support 0.1 meters in height. The system under test was connected to the power and signal wire according to relevant installation instructions.

**8.4.5. TEST RESULTS**

<b>Temperature</b>	28°C	<b>Humidity</b>	53% RH
<b>Pressure</b>	988mbar	<b>Dwell Time</b>	3 sec.
<b>Tested By</b>	Eason Chen	<b>Required Passing Performance</b>	<b>Criterion A</b>

Frequency (MHz)	Polarity	Azimuth	Field Strength (V/m)	Performance Criterion	Observation	Result
80 ~ 1000	V&H	0	3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<b>Note 1</b>	PASS
80 ~ 1000	V&H	90	3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<b>Note 1</b>	PASS
80 ~ 1000	V&H	180	3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<b>Note 1</b>	PASS
80 ~ 1000	V&H	270	3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<b>Note 1</b>	PASS

**NOTE:** 1. There was no change compared with the initial operation during the test.



## 8.5. ELECTRICAL FAST TRANSIENT (EFT)

### 8.5.1. TEST SPECIFICATION

<b>Basic Standard:</b>	IEC 61000-4-4
<b>Test Voltage:</b>	AC Power Port: 1kV DC Power Port: 0.5kV Signal Ports and Telecommunication Ports: 0.5kV
<b>Polarity:</b>	Positive & Negative
<b>Impulse Frequency:</b>	5 kHz
<b>Impulse Wave-shape:</b>	5/50 ns
<b>Burst Duration:</b>	15 ms
<b>Burst Period:</b>	3 Hz
<b>Test Duration:</b>	Not less than 1 min.

### 8.5.2. TEST INSTRUMENT

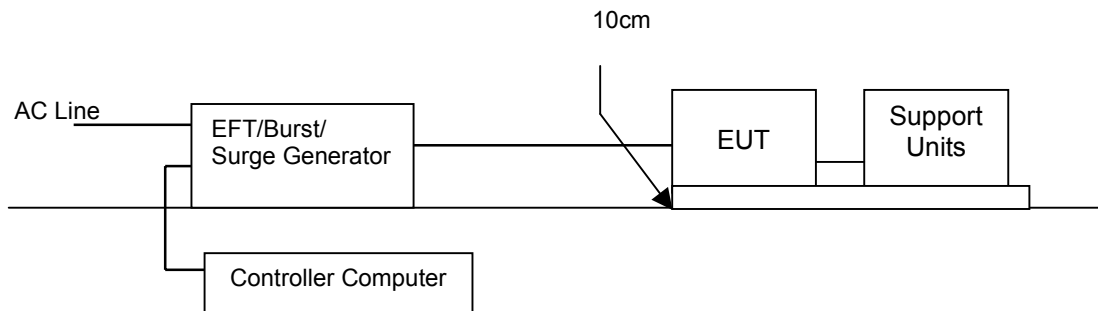
Immunity Shield Room				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
EMC TEST SYSTEM	EMC-PARTNER	TRANSIENT-2000	754	08/31/2009
Test S/W	Genecs (2.54)			

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.  
2. N.C.R.= No Calibration required

### 8.5.3. TEST PROCEDURE (please refer to measurement standard or CCS SOP PA-024)

- Both positive and negative polarity discharges were applied.
- The length of the “hot wire” from the coaxial output of the EFT generator to the terminals on the EUT should not exceed 1 meter.
- The duration time of each test sequential was 1 minute.
- The transient/burst waveform was in accordance with IEC 61000-4-4, 5/50ns.

## 8.5.4. TEST SETUP



- For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

### NOTE:

#### TABLETOP EQUIPMENT

The configuration consisted of a wooden table (0.8m high) standing on the Ground Reference Plane. The GRP consisted of a sheet of aluminum (at least 0.25mm thick and 2.5m square) connected to the protective grounding system. A minimum distance of 0.5m was provided between the EUT and the walls of the laboratory or any other metallic structure.

#### FLOOR STANDING EQUIPMENT

The EUT installed in a representative system as described in section 7 of IEC 61000-4-4 and its cables, were isolated from the Ground Reference Plane by an insulating support that is 0.1-meter thick. The GRP consisted of a sheet of aluminum (at least 0.25mm thick and 2.5m square) connected to the protective grounding system.

## 8.5.5. TEST RESULTS

Temperature	28°C	Humidity	53% RH
Pressure	988mbar	Tested By	Eason Chen
Required Passing Performance		Criterion B	

Test Point	Polarity	Test Level (kV)	Performance Criterion	Observation	Result
L	+/-	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	Note 1	PASS
N	+/-	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	Note 1	PASS
PE	+/-	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	Note 1	PASS
L+N	+/-	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	Note 1	PASS
L +PE	+/-	1	<input type="checkbox"/> A <input checked="" type="checkbox"/> B	Note 2	PASS
N + PE	+/-	1	<input type="checkbox"/> A <input checked="" type="checkbox"/> B	Note 2	PASS
L +N +PE	+/-	1	<input type="checkbox"/> A <input checked="" type="checkbox"/> B	Note 2	PASS

- NOTE:** 1. There was no change compared with initial operation during the test.  
2. The screen of EUT was slight flicker during the test, but can auto recovered as the events disappear.



## 8.6. SURGE IMMUNITY TEST

### 8.6.1. TEST SPECIFICATION

<b>Basic Standard:</b>	IEC 61000-4-5
<b>Wave-Shape:</b>	Combination Wave 1.2/50 us Open Circuit Voltage 8/20 us Short Circuit Current
<b>Test Voltage:</b>	AC Power Port ~ line to line: 1kV, line to earth (ground): 2kV DC Power Port ~ line to earth: 0.5kV Signal Ports and Telecommunication Ports ~ line to ground: 1kV
<b>Surge Input/Output:</b>	AC Power Port: L1-L2 / L1-PE / L2-PE DC Power Port: L1-PE Signal Ports and Telecommunication Ports: T to Ground/ R to Ground
<b>Generator Source Impedance:</b>	2 ohm between networks 12 ohm between network and ground
<b>Polarity:</b>	Positive/Negative
<b>Phase Angle:</b>	0 / 90 / 180 / 270
<b>Pulse Repetition Rate:</b>	1 time / min. (maximum)
<b>Number of Tests:</b>	5 positive and 5 negative at selected points

### 8.6.2. TEST INSTRUMENT

Immunity Shield Room				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Surge Tester	HAEFELY TRENCH	PSUGER 4010	583 334-71	08/31/2009
Test S/W	Winpats (3.25)			

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.  
2. N.C.R.= No Calibration required

**8.6.3. TEST PROCEDURE** (please refer to measurement standard or CCS SOP PA-025)

## a) For EUT power supply:

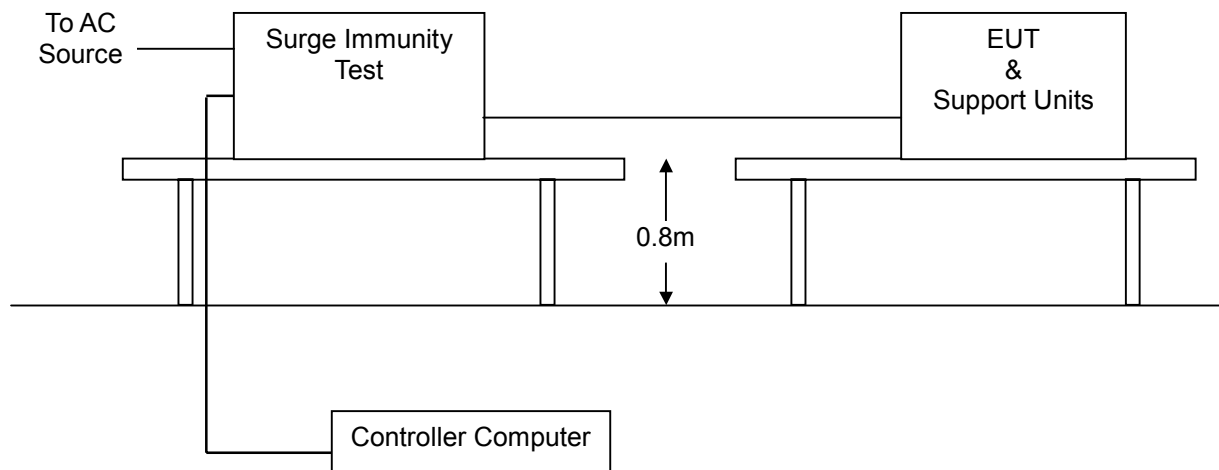
The surge is applied to the EUT power supply terminals via the capacitive coupling network. Decoupling networks are required in order to avoid possible adverse effects on equipment not under test that may be powered by the same lines, and to provide sufficient decoupling impedance to the surge wave. The power cord between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.

## b) For test applied to unshielded un-symmetrically operated interconnection lines of EUT:

The surge was applied to the lines via the capacitive coupling. The coupling / decoupling networks didn't influence the specified functional conditions of the EUT. The interconnection line between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.

## c) For test applied to unshielded symmetrically operated interconnection / telecommunication lines of EUT:

The surge was applied to the lines via gas arrestors coupling. Test levels below the ignition point of the coupling arrestor were not specified. The interconnection line between the EUT and the coupling/decoupling networks was shorter than 2 meters in length.

**8.6.4. TEST SETUP**

- For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

**8.6.5. TEST RESULTS**

<b>Temperature</b>	28°C	<b>Humidity</b>	53% RH
<b>Pressure</b>	988mbar	<b>Tested By</b>	Eason Chen
<b>Required Passing Performance</b>		<b>Criterion B</b>	

Test Point	Polarity	Test Level (kV)	Performance Criterion	Observation	Result
L - N	+/-	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<b>Note 1</b>	PASS
L - PE	+/-	2	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<b>Note 1</b>	PASS
N - PE	+/-	2	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<b>Note 1</b>	PASS

**NOTE:** 1. There was no change compared with initial operation during the test.



**8.7. CONDUCTED RADIO FREQUENCY DISTURBANCES (CS)****8.7.1. TEST SPECIFICATION**

<b>Basic Standard:</b>	IEC 61000-4-6
<b>Frequency Range:</b>	0.15 MHz ~ 80 MHz
<b>Field Strength:</b>	3 Vrms
<b>Modulation:</b>	1kHz Sine Wave, 80%, AM Modulation
<b>Frequency Step:</b>	1 % of preceding frequency value
<b>Coupled cable:</b>	Power Mains, Unshielded
<b>Coupling device:</b>	CDN-M3 (3 wires)

**8.7.2. TEST INSTRUMENT**

Immunity Shield Room				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
S.G.	Agilent	8648C	4108A05772	10/28/2008
Power Meter	R&S	NRVD	837794/029	08/04/2009
Power Sensor	R&S	URV5-Z2	835640/015	08/04/2009
Power Sensor	R&S	URV5-Z2	835640/016	08/04/2009
Power Amplifier	ar	75A250AM1	306334	N.C.R
CDN	FCC	FCC-801-M3-16A	99122	11/01/2008
Test S/W	EMS-K1 (V1.20)			

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.  
2. N.C.R.= No Calibration required



**8.7.3. TEST PROCEDURE** (please refer to measurement standard or CCS SOP PA-026)

The EUT shall be tested within its intended operating and climatic conditions.

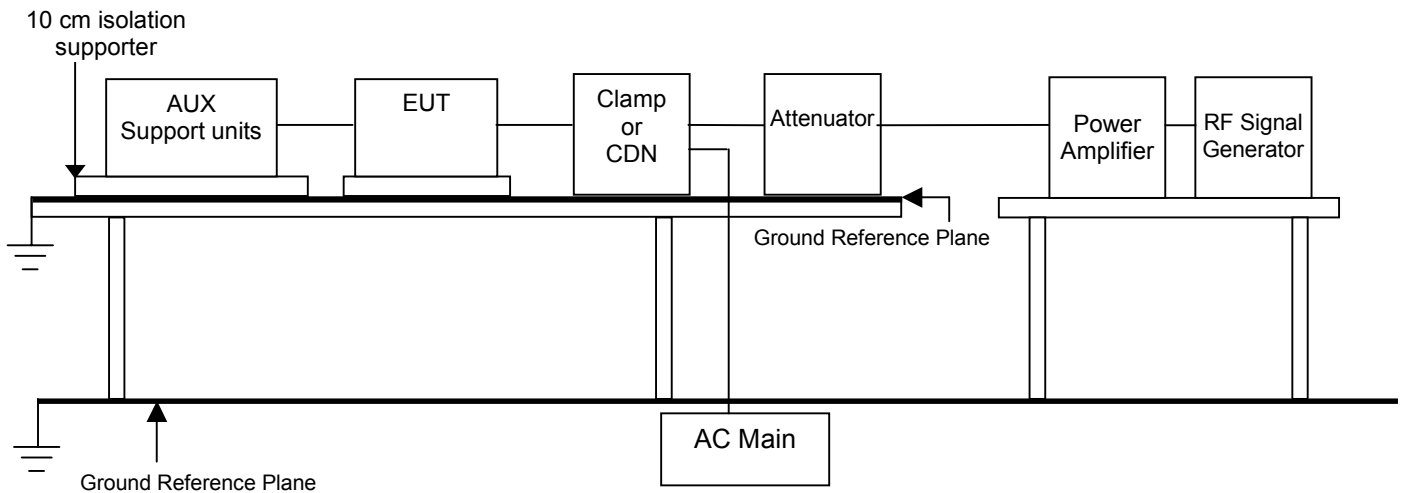
The test shall be performed with the test generator connected to each of the coupling and decoupling devices in turn, while the other non-excited RF input ports of the coupling devices are terminated by a 50-ohm load resistor.

The frequency range was swept from 150 kHz to 80 MHz, using the signal level established during the setting process and with a disturbance signal of 80 % amplitude. The signal was modulated with a 1 kHz sine wave, pausing to adjust the RF signal level or the switch coupling devices as necessary. The sweep rate was  $1.5 \times 10^{-3}$  decades/s. Where the frequency range is swept incrementally, the step size was 1 % of preceding frequency value from 150 kHz to 80 MHz.

The dwell time at each frequency was less than the time necessary for the EUT to be exercised, and able to respond. Sensitive frequencies such as clock frequency(ies) and harmonics or frequencies of dominant interest, was analyzed separately.

Attempts were made to fully exercise the EUT during testing, and to fully interrogate all exercise modes selected for susceptibility.

## 8.7.4. TEST SETUP



- Note:** 1. The EUT is setup 0.1m above Ground Reference Plane  
 2. The CDNs and / or EM clamp used for real test depends on ports and cables configuration of EUT.

- For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

### NOTE:

#### TABLE-TOP AND FLOOR-STANDING EQUIPMENT

The equipment to be tested was placed on an insulating support of 0.1 meters height above a ground reference plane. All relevant cables shall be provided with the appropriate coupling and decoupling devices at a distance between 0.1 meters and 0.3 meters from the projected geometry of the EUT on the ground reference plane.

## 8.7.5. TEST RESULTS

Temperature	25°C	Humidity	52% RH
Pressure	991mbar	Tested By	Eason Chen
Required Passing Performance		Criterion A	

Frequency Band (MHz)	Field Strength (Vrms)	Cable	Injection Method	Performance Criterion	Observation	Result
0.15 ~ 80	3	Power Line	CDN-M3	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	Note 1	PASS

**NOTE:** 1. There was no change compared with initial operation during the test.



## 8.8. POWER FREQUENCY MAGNETIC FIELD

### 8.8.1. TEST SPECIFICATION

<b>Basic Standard:</b>	IEC 61000-4-8
<b>Frequency Range:</b>	50Hz,
<b>Field Strength:</b>	1 A/m
<b>Observation Time:</b>	1 minute
<b>Inductance Coil:</b>	Rectangular type, 1mx1m

### 8.8.2. TEST INSTRUMENT

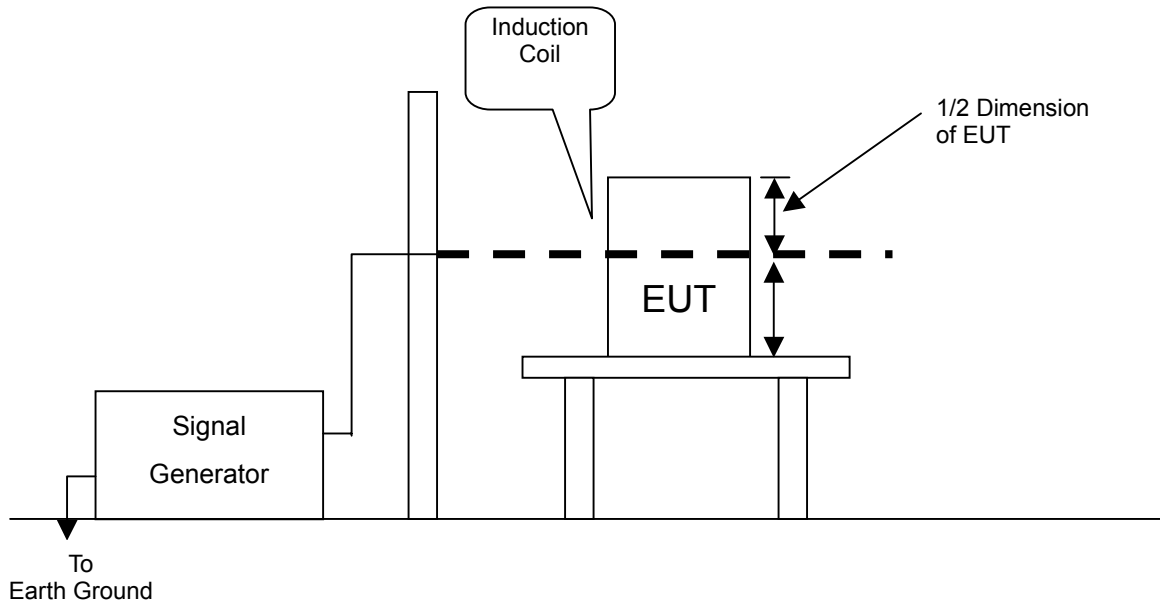
Immunity Shield Room				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
TRIAX ELF Magnetic Field Meter	F.W.BELL	4090	9711	11/28/2008
Clamp Meter	National	300K	11-5980 K	11/26/2008
Magnetic Field Tester	HAEFELY TRENCH	MAG 100.1	080 938-01	06/04/2009

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.  
2. N.C.R.= No Calibration required

### 8.8.3. TEST PROCEDURE (please refer to measurement standard or CCS SOP PA-027)

- The equipment was configured and connected to satisfy its functional requirements. It shall be placed on the GRP with the interposition of a 0.1m-thick insulating support.
- The equipment cabinets shall be connected to the safety earth directly on the GRP via the earth terminal of the EUT.
- The power supply, input and output circuits shall be connected to the sources of power supply, control and signal.
- The cables supplied or recommended by the equipment manufacturer shall be used. 1 meter of all cables used shall be exposed to the magnetic field.

#### 8.8.4. TEST SETUP



- For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

#### NOTE:

##### TABLETOP EQUIPMENT

The equipment shall be subjected to the test magnetic field by using the induction coil of standard dimension (1 m x 1 m). The induction coil shall then be rotated by 90 degrees in order to expose the EUT to the test field with different orientations.

##### FLOOR-STANDING EQUIPMENT

The equipment shall be subjected to the test magnetic field by using induction coils of suitable dimensions. The test shall be repeated by moving and shifting the induction coils, in order to test the whole volume of the EUT for each orthogonal direction. The test shall be repeated with the coil shifted to different positions along the side of the EUT, in steps corresponding to 50 % of the shortest side of the coil. The induction coil shall then be rotated by 90 degrees in order to expose the EUT to the test field with different orientations.

**8.8.5. TEST RESULTS**

<b>Temperature</b>	28°C	<b>Humidity</b>	53% RH
<b>Pressure</b>	998mbar	<b>Tested By</b>	Eason Chen
<b>Required Passing Performance</b>		<b>Criterion A</b>	

<b>DIRECTION</b>	<b>Field Strength (A/m)</b>	<b>Performance Criterion</b>	<b>OBSERVATION</b>	<b>RESULTS</b>
X	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<b>Note 1</b>	Pass
Y	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<b>Note 1</b>	Pass
Z	1	<input checked="" type="checkbox"/> A <input type="checkbox"/> B	<b>Note 1</b>	Pass

**NOTE:** 1. There was no change compared with the initial operation during the test.



## 8.9. VOLTAGE DIP & VOLTAGE INTERRUPTIONS

### 8.9.1. TEST SPECIFICATION

**Basic Standard:** IEC 61000-4-11

**Test duration time:** Minimum three test events in sequence

**Interval between event:** Minimum 10 seconds

**Angle:** 0~360 degree

**Step:** 45 degree

### 8.9.2. TEST INSTRUMENT

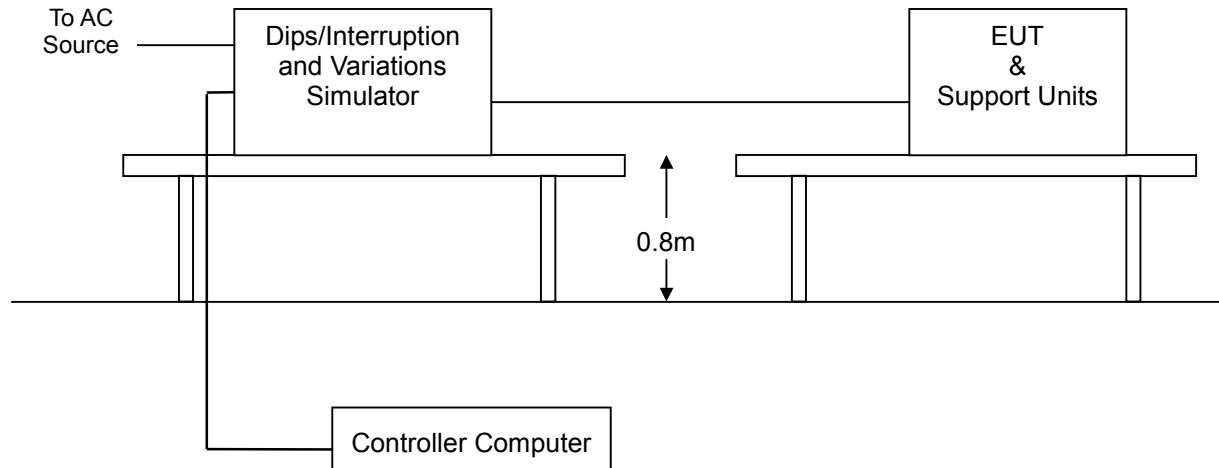
Immunity shielded room				
Name of Equipment	Manufacturer	Model	Serial Number	Calibration Due
Dips/Interruption and Variations Simulator	HAEFELY TRENCH	PLINE 1610	080 344-05	04/16/2009
Test S/W	Winpats (3.25)			

**NOTE:** 1. The calibration interval of the above test instruments is 12 months and the calibrations are traceable to NML/ROC and NIST/USA.  
2. N.C.R.= No Calibration required

### 8.9.3. TEST PROCEDURE (please refer to measurement standard or CCS SOP PA-028)

1. The EUT and support units were located on a wooden table, 0.8 m away from ground floor.
2. Setting the parameter of tests and then perform the test software of test simulator.
3. Conditions changes to occur at 0 degree crossover point of the voltage waveform.
4. Recording the test result in test record form.
5. Removes the Battery Pack to test if any.

## 8.9.4. TEST SETUP



- For the actual test configuration, please refer to the related item – Photographs of the Test Configuration.

## 8.9.5. TEST RESULTS

Temperature	28°C	Humidity	53% RH
Pressure	988mbar	Tested By	Eason Chen
Required Passing Performance	<b>Criterion B: &gt;95% reduction 0.5 period</b> <b>Criterion C: 30% reduction 25 period &amp; &gt;95% reduction 250 period</b>		

Test Power: 230Vac, 50Hz				
Voltage (% Reduction)	Duration (Period)	Performance Criterion	Observation	Test Result
>95	0.5	<input type="checkbox"/> A <input checked="" type="checkbox"/> B <input type="checkbox"/> C	Note 1	PASS
30	25	<input checked="" type="checkbox"/> A <input type="checkbox"/> B <input type="checkbox"/> C	Note 2	PASS
>95	250	<input type="checkbox"/> A <input type="checkbox"/> B <input checked="" type="checkbox"/> C	Note 3	PASS

- NOTE**
- The screen of EUT was slight flicker, but can auto recovered as the events disappear.
  - There was no change compared with initial operation during and after the test. No unintentional response was found during the test.
  - The function stopped during the test, but can be recoverable manually after the test.



## 9 PHOTOGRAPHS OF THE TEST CONFIGURATION

### CONDUCTED EMISSION TEST



**RADIATED EMISSION TEST**



**POWER HARMONIC & VOLTAGE FLUCTUATION / FLICKER TEST**





**ELECTROSTATIC DISCHARGE TEST**



**RADIATED ELECTROMAGNETIC FIELD TEST**



**FAST TRANSIENTS/BURST TEST**



**SURGE IMMUNITY TEST**



**CONDUCTED DISTURBANCE TEST**





**POWER FREQUENCY MAGNETIC FIELD IMMUNITY TEST**



**VOLTAGE DIPS / INTERRUPTION TEST**

